

Work Order ID 72641

Wednesday, August 03, 2011 1:39:53 PM

PRELIMINARY ISSUE

Page 1

Item ID: D4407-3

Accept

Revision ID: PRELIM

Item Name: Bar

Start Date: 8/3/2011 Start Qty: 1.00

Required Date: 8/5/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4407

PA2

100

0.00



Mill Conv

Memo

0.00

Conventional Milling Machine

1-mill as per Dwg D4407

2-Deburr if necessary

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

11/08/03

inspected to PA3

Dwg or by

8/10/04

TH

11.08.05

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Item ID: D4407-3

Accept

Revision ID: PRELIM

Item Name: Bar

Start Date: 8/3/2011 Start Qty: 1.00

Required Date: 8/5/2011 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

RD 2385

K11-085

POSITIVE RECALL  
EFFECTIVE 11/08/03 AUTH h  
RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

# Picklist Print

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Page 1

Work Order ID: 72641

Parent Item: D4407-3

Parent Item Name: Bar



Start Date: 8/3/2011

Required Date: 8/5/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP revA 11.06.06 new issue EC verified by:DD

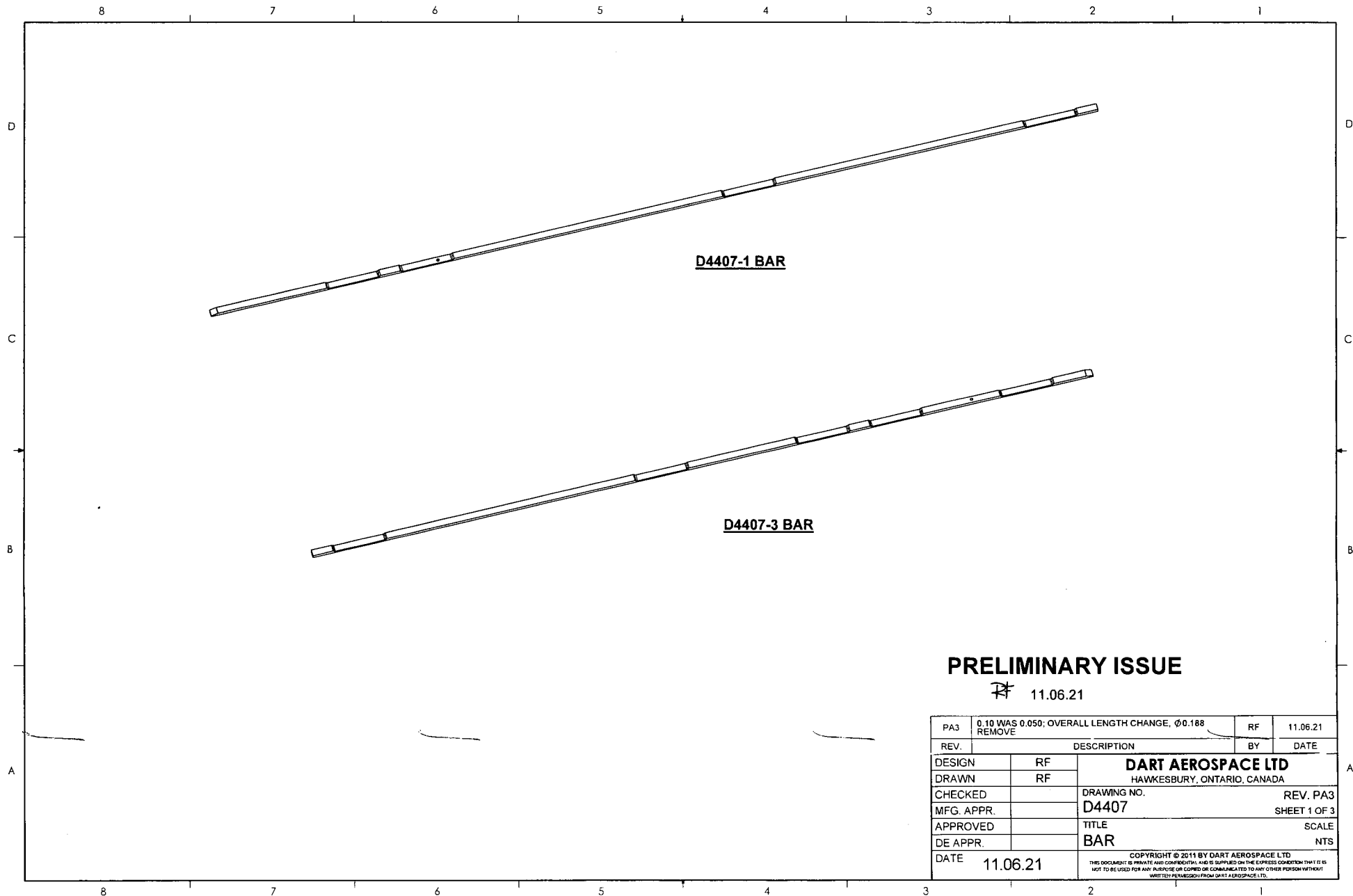
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.250x0.500		Purchased	No			100	f	257.6147	4.8	5.052632			

304 BAR .250 x .500

Location	Loc Qty	Loc Code
MAT006	156.5	
116148	78	
117842	78.5	
MAT050	101.1147	
117176	101.1147	

5.1 ~~11~~ 11/08/03

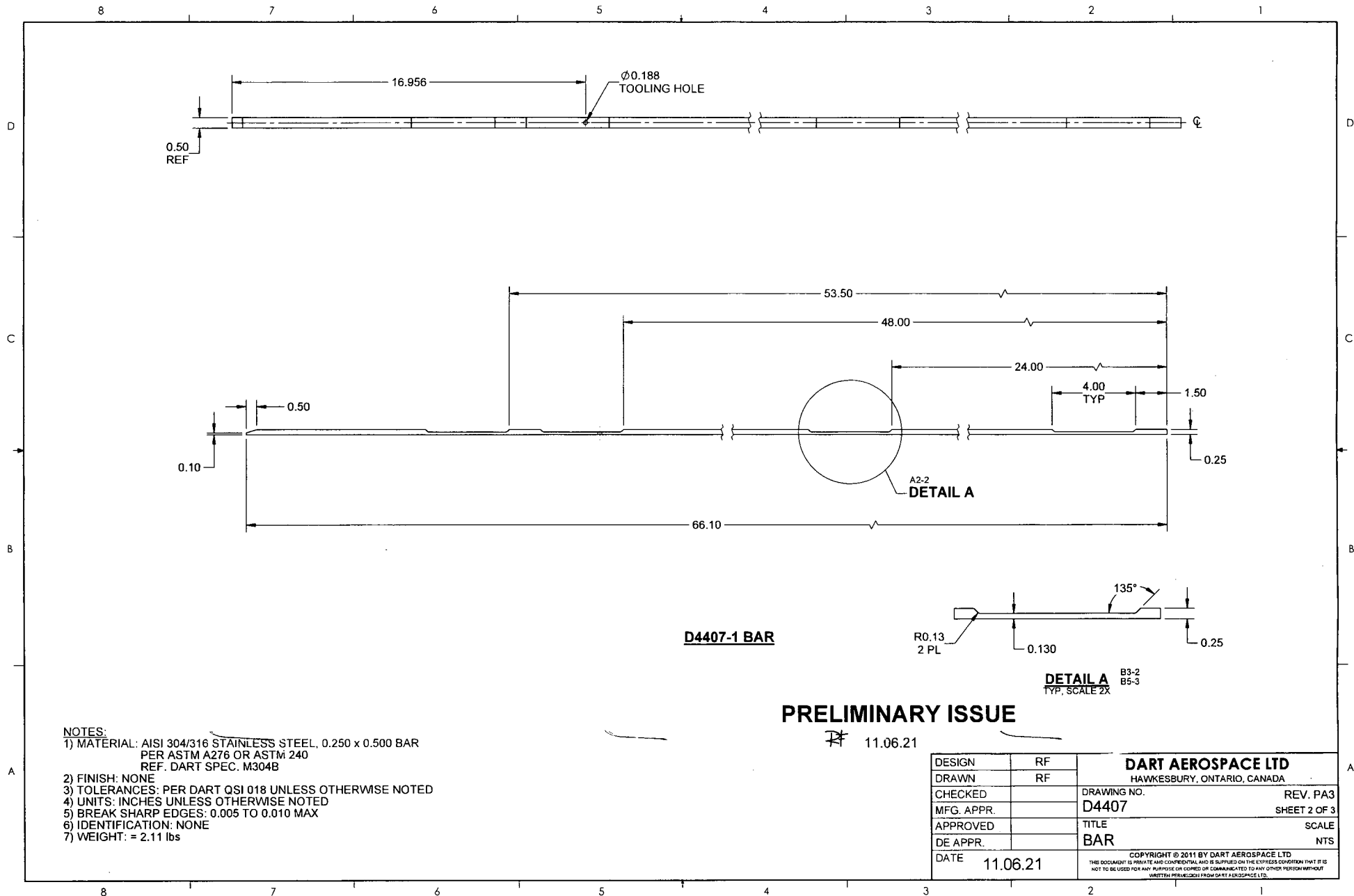


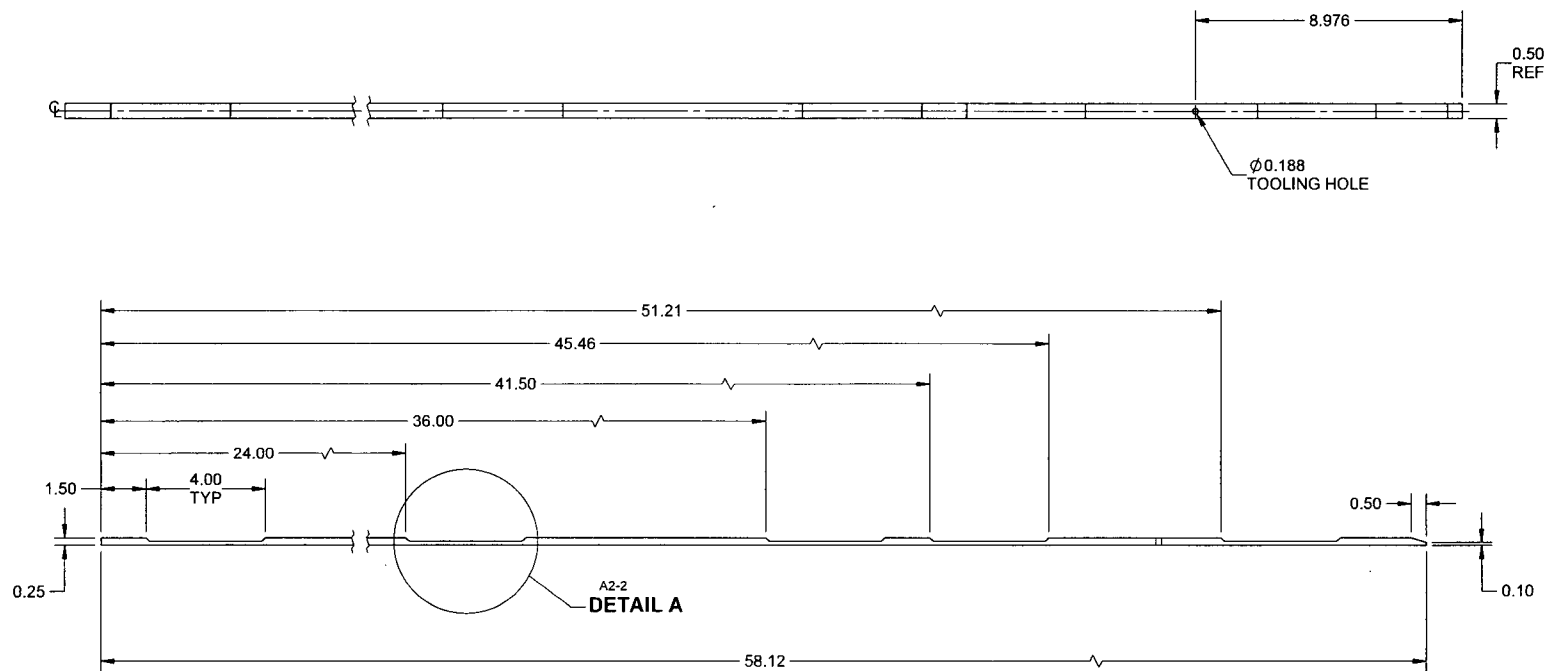


## PRELIMINARY ISSUE

~~11~~ 11.06.21

PA3	0.10 WAS 0.050; OVERALL LENGTH CHANGE, Ø0.188 REMOVE	RF	11.06.21
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4407	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	11.06.21	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





**D4407-3 BAR**

**PRELIMINARY ISSUE**

~~11~~ 11.06.21

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL, 0.250 x 0.500 BAR  
PER ASTM A276 OR ASTM 240  
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: = 1.76 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		<b>D4407</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>BAR</b>	NTS
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